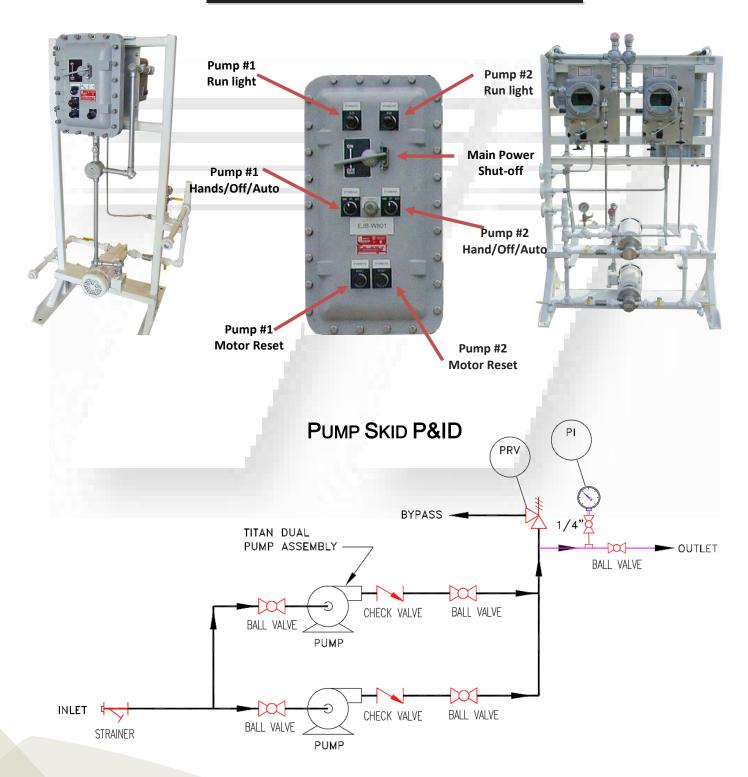
22335 GOSLING RD. • SPRING, TX 77389 • TEL #: (800)365-2162 (281)353-3600 • FAX #: (281)353-6800 WWW.TITAN-SOLUTIONS.COM

# PUMP SKID ASSEMBLIES



#### MECHANICAL COMPONENTS

- → Freestanding steel rack with over & under channel base & vertical rack. Rack is painted white—galvanized is available.
- → Pump, motors, and explosion-proof electrical enclosure are all mounted to the pump rack.
- → Threaded inlet, outlet, and pump isolation carbon steel ball valves.
- → Threaded inlet strainer with carbon steel body & 40-mesh stainless steel basket.
- → Threaded outlet check valve with stainless steel body.
- → Threaded liquid filled stainless steel pressure gauge with isolation ball valve.
- → Connections made of stainless steel tubing and carbon steel piping.

## **ELECTRICAL COMPONENTS**

- → Explosion-proof electrical enclosure with circuit breaker, dual motor starter, Hand-Off-Auto switch, A/B selector switch, A/B run lights, & reset buttons.
- → All interconnecting conduit and wiring.

## **ADDITIONAL OPTIONS**

- → Alternating Relay (dual pump assemblies)
  - Each pump start will alternate between Pump A & Pump B
  - Switch to alternate pumps if one fails
  - Time delay shut-off
- → Pressure switch signal low pump pressure.
- → Stainless Steel piping & component upgrade for low maintenance and corrosion.

#### REPLACEMENT PARTS AVAILABLE!

Titan stocks Baldor Motors, Viking 510, Viking 519, and PSA20 SS pumps to provide immediate needs for our customers.











TITAN INDUSTRIES, INC.

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